

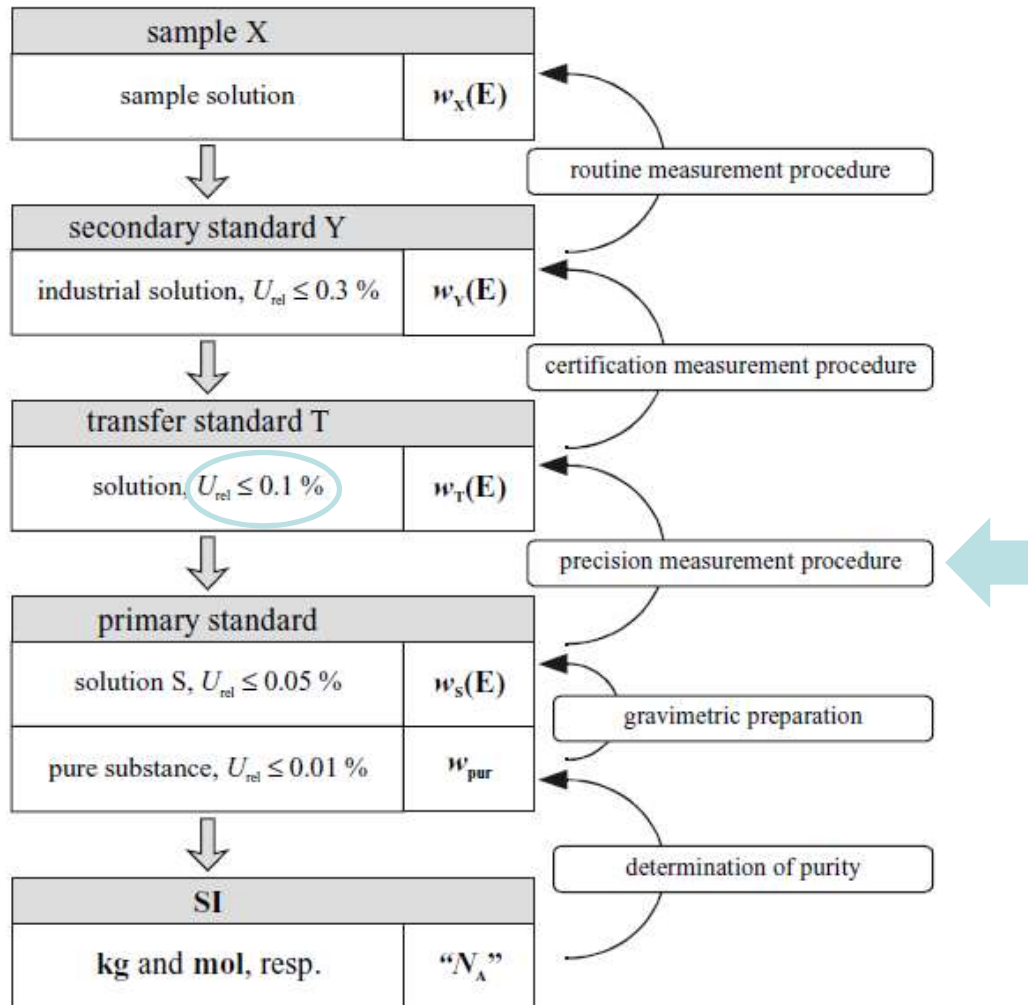
# The linkup of mono-elemental solutions to the SI using INAA: a measurement procedure and the achievable uncertainty

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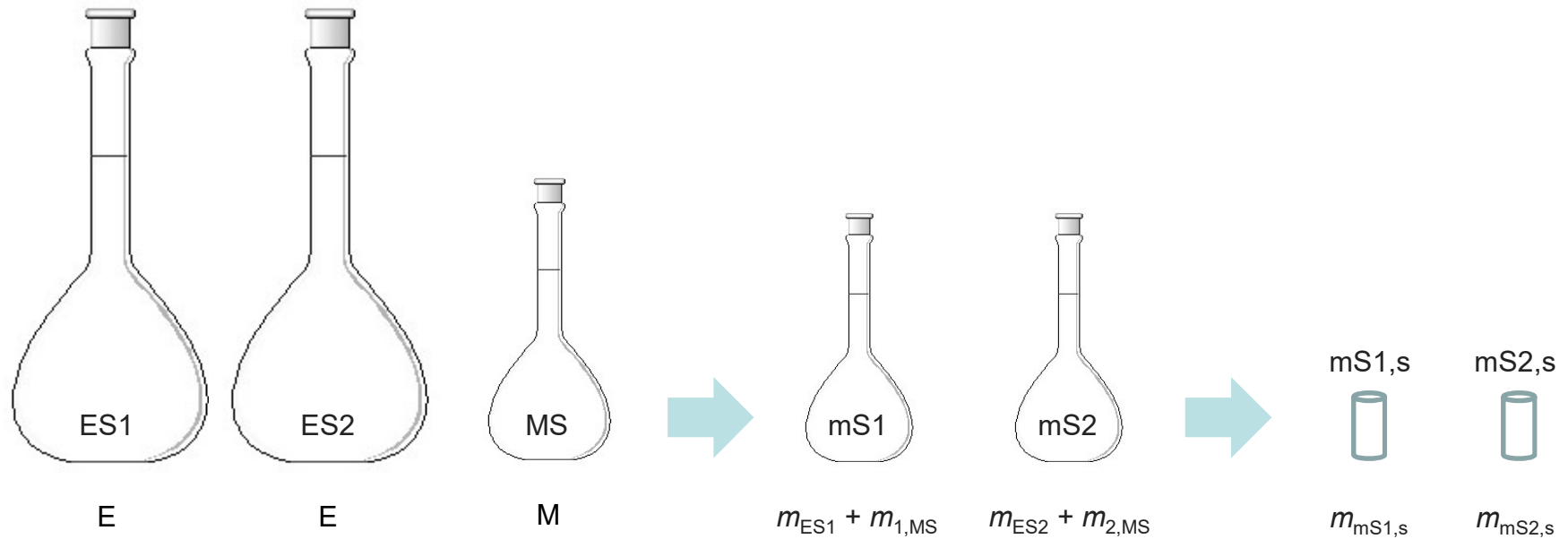
## Traceability chain for elemental analysis



Kipphardt et al. Accred Qual Assur (2006) 10: 633-639



## Measurement procedure



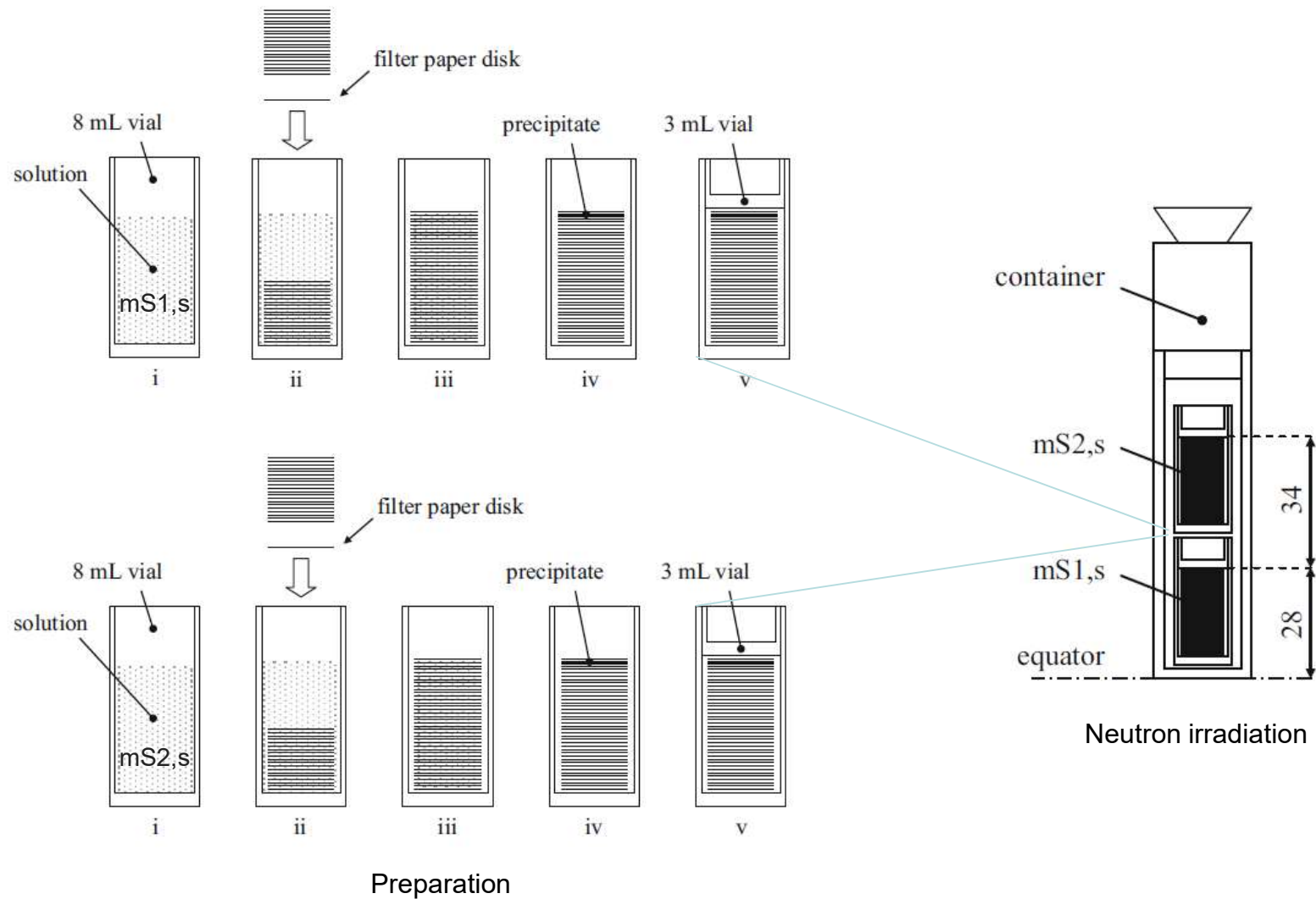
E	➔	Mo	$^{98}\text{Mo} (n,\gamma) ^{99}\text{Mo}, ^{99m}\text{Tc}$	$t_{1/2} \cong 66 \text{ h}, E_\gamma = 140.5 \text{ keV}$
M	➔	Co	$^{59}\text{Co} (n,\gamma) ^{60}\text{Co}$	$t_{1/2} \cong 5.3 \text{ y}, E_\gamma = 1173.2 \text{ keV}, 1332.5 \text{ keV}$

$$\tau = \frac{w_{ES1}(E)}{w_{ES2}(E)} = \frac{m_{ES2}}{m_{ES1}} \frac{m_{1,MS}}{m_{2,MS}} \frac{C_{mS1,s}(t_{d\ mS1,s})}{C_{mS2,s}(t_{d\ mS2,s})} \frac{C_{M-mS2,s}(t_{d\ M-mS2,s})}{C_{M-mS1,s}(t_{d\ M-mS1,s})} \beta_R \kappa_{td} \kappa_{M-td}^{-1} \kappa_{SS} \kappa_{M-s}^{-1} \kappa_{sa} \kappa_{M-sa}^{-1} \kappa_g \kappa_{M-g}^{-1} \kappa_\varepsilon \kappa_{M-\varepsilon}^{-1}$$

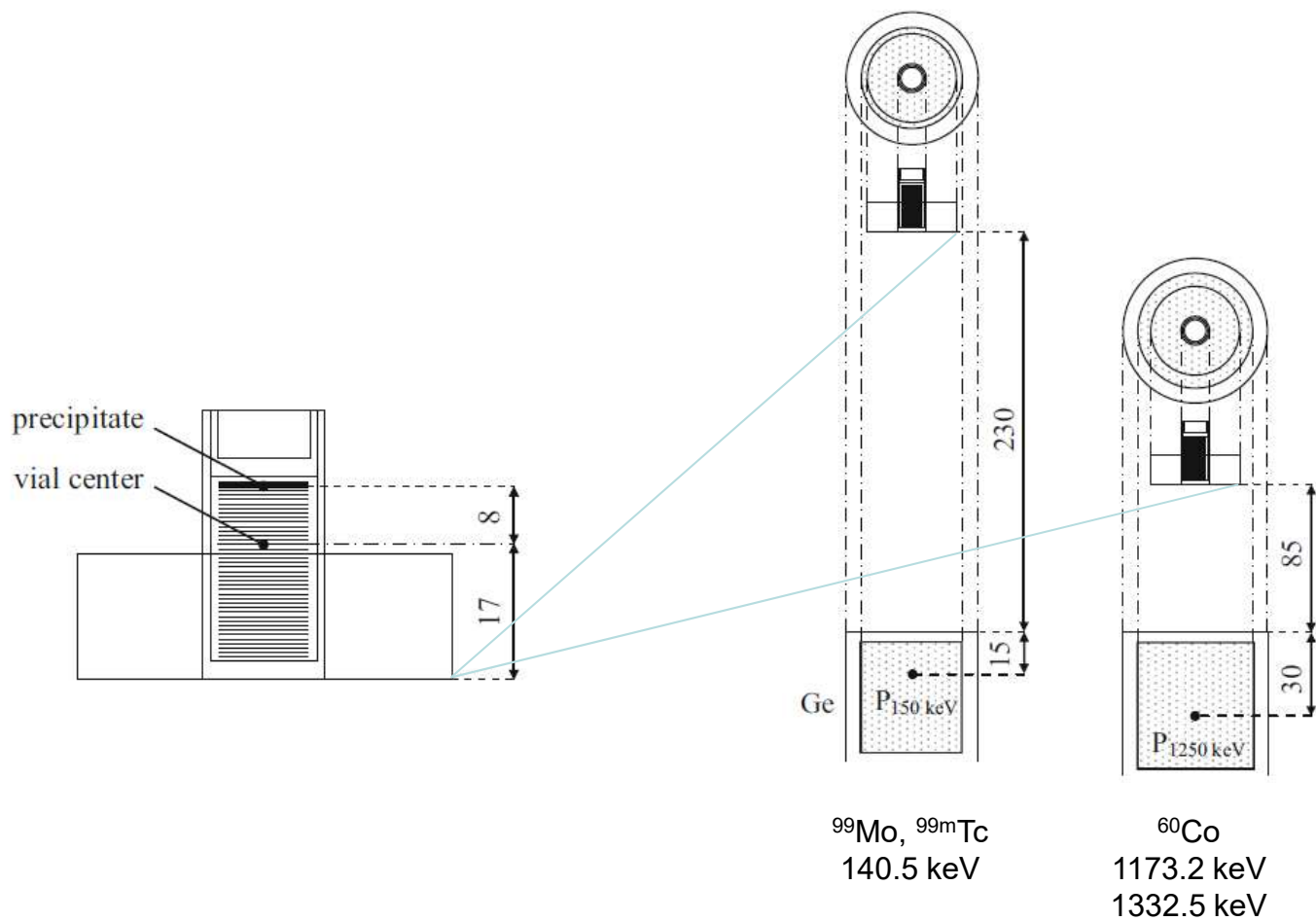
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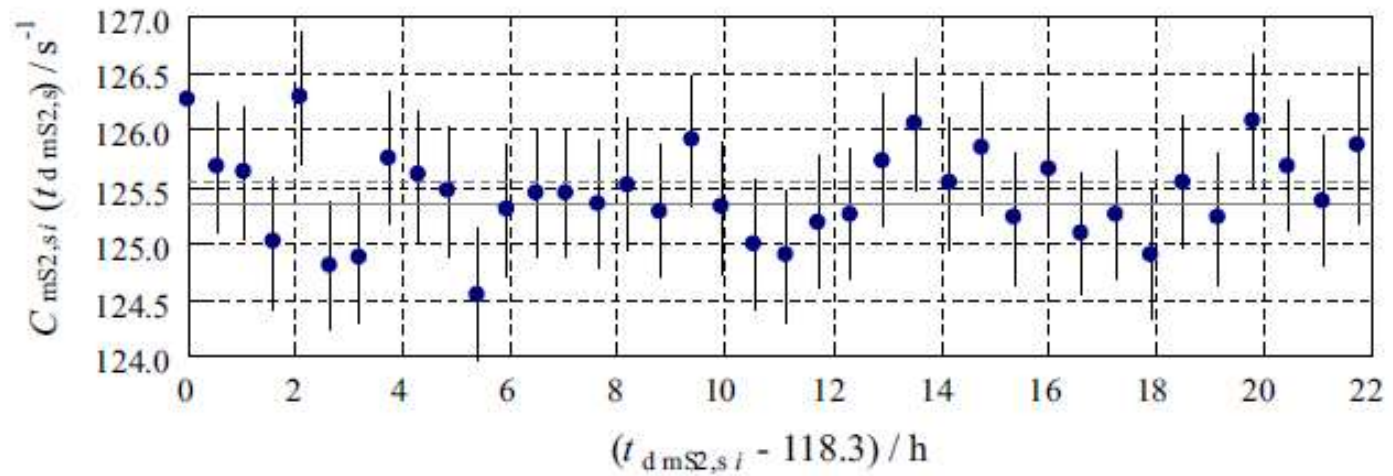
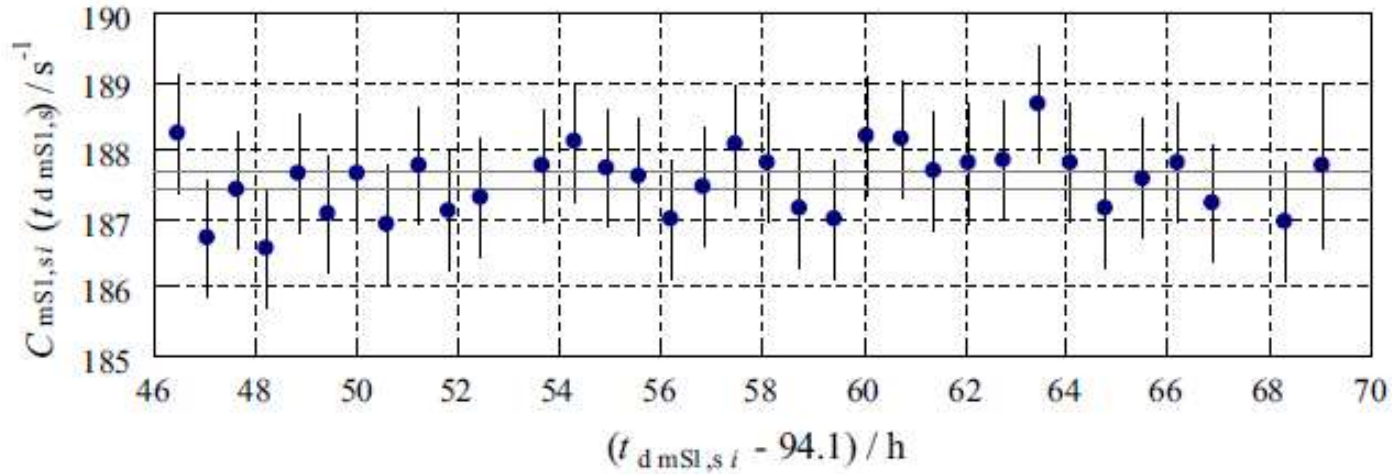
# Sample preparation and neutron irradiation



# Gamma spectrometry



# 140.5 keV $^{99}\text{Mo}$ , $^{99\text{m}}\text{Tc}$ count rates



## Result and uncertainty budget

**Table 2** Uncertainty budget of the measured ratio  $\tau$

Quantity $X_i$	Unit [ $X_i$ ]	Value $x_i$	Standard uncertainty $u(x_i)$	Index %
$m_{1,MS}$	g	0.12572	0.00004	0.0
$m_{2,MS}$	g	0.12572	0.00004	0.0
$m_{ES1}$	g	27.03259	0.00006	0.0
$m_{ES2}$	g	27.03259	0.00006	0.0
$C_{mS1,s}/C_{mS2,s}$	1	1.49490	0.00065	0.0
$C_{M-mS2,s}/C_{M-mS1,s}$	1	0.85708	0.00055	0.1
$\beta_R$	1	1.000	0.010	22.8
$\kappa_{td}$	1	0.77554	0.00000	0.0
$\kappa_{M-td}$	1	0.99452	0.00000	0.0
$\kappa_{ss} (\kappa_{M-ss})^{-1}$	1	1.00000	0.00000	0.0
$\kappa_{sa} (\kappa_{M-sa})^{-1}$	1	1.00000	0.00000	0.0
$\kappa_g (\kappa_{M-g})^{-1}$	1	1.00000	0.00000	0.0
$\kappa_\varepsilon$	1	1.000	0.009	18.5
$\kappa_{M-\varepsilon}$	1	1.000	0.016	58.5
$Y$	[ $Y$ ]	$y$	$u_c(y)$	
$\tau$	1	0.999	0.019	100.0

$$\beta_R = \frac{1 + \frac{\alpha_Q \partial_{0,E}(\alpha)}{f_1 + Q_{0,E}(\alpha)}}{1 + \frac{\alpha_Q \partial_{0,E}(\alpha)}{f_1(1+\alpha_f) + Q_{0,E}(\alpha)}}$$

$$\kappa_\varepsilon = \frac{(d_{Mo} - \Delta d_{Mo2})^2}{(d_{Mo} + \Delta d_{Mo1})^2}$$

$$\kappa_{M-\varepsilon} = \frac{(d_{Co} - \Delta d_{Co2})^2}{(d_{Co} + \Delta d_{Co1})^2}$$

The input quantities  $x_i$  are given in the text. The index column gives the relative contributions of  $u(x_i)$  to the combined standard uncertainty,  $u_c(y)$ , of  $\tau$



## Approaching the target 0.1% expanded uncertainty

$$\alpha_Q = \frac{Q_{0,EM}(x) - Q_{0,E}(x)}{Q_{0,E}(x)}$$

$$Q_0 (^{98}\text{Mo}) = 53.1(33)$$

$$Q_0 (^{59}\text{Co}) = 1.993(60)$$

$$\alpha_Q \cong -0.96$$



$$Q_0 (^{98}\text{Mo}) = 53.1(33)$$

$$Q_0 (^{116}\text{Sn}) = 56.3(11)$$

$$\alpha_Q \rightarrow 0$$



$$u(\beta_R) \downarrow$$

$$\Delta d_{\text{Mo1}}$$

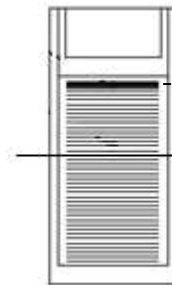
$$\Delta d_{\text{Mo2}}$$

$$\Delta d_{\text{Co2}}$$

$$\Delta d_{\text{Co1}}$$



$$\sqrt{\frac{C_{\text{rsu}}(t_d)}{C_{\text{usd}}(t_d)}} = \frac{d - \Delta d}{d + \Delta d}$$



$$\Delta d$$


$$u(\kappa_\varepsilon) \downarrow$$

$$u(\kappa_{M-\varepsilon}) \downarrow$$





Thank you for your attention

